

Operating Manual

DELTA MS4

Diaphragm Valve with fan support



Read and understand this manual prior to operating or servicing this product.



Declaration of Conformity for Valves and Valve Manifolds

APV Rosista GmbH, Zechenstr. 49, D-59425 Unna-Königsborn
as manufacturer with sole responsibility declares that the

**double seat valves of the series D2, SD4, SDT4, SDM4, SWcip4, DSV,
DA3, DE3, DEU3, DET3, DKR2, DKRT2, DKRH2**
in the nominal diameters DN 25 - 150, 1" - 6" and 1 Sh5 - 6 Sh5

butterfly valves of the series SV1 and SVS 1 F
in the nominal diameters DN 25 - 100, DN 125 - 250 and 1" - 4"

ball cocks of the series KH, KHV
in the nominal diameters DN 15 - 100

**single seat, diaphragm and spring loaded valves of the series
S2, SW4, SWmini4, SWT4, M3, MF3, M4, MF4, MP4, MS4, AP1, APT1, CPV, RG4,
RGM4, RGE4, RGEM4, PR2, PR3, PR4, SI2, UF3, VRA, VRAH**
in the nominal diameters DN 10 - 150, 1/2" - 4" and 1 Sh5 - 6 Sh5


and the valve manifolds installed thereof

meet the requirements of the Directives 89/392/EEC (amendment 93/44/EEC),
replaced by 98/37/EC and GSG - 9.GSGV.


For official inspections, APV Rosista GmbH presents
a technical documentation according to appendix V of the Machinery Directive,
this documentation consisting of documents of the development and construction,
description of measures taken to meet the conformity and to correspond with
the basic requirements on safety and health, incl. an analysis of the remaining risks
as well as an operating manual with safety instructions.

The conformity of the valves and valve manifolds is guaranteed.

D-59425 Unna-Königsborn, June 04, 2008
APV Rosista GmbH



Manager Research and Development

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	MS4 and MSE4 - DN design	RN 01.064.9
	MS4 and MSE4 - Inch design	RN 01.064.9-1
	Actuator SW4	RN 01.054.86
	 MS4 and MSE4 - Inch design	RN 01.064.9-2

1. General Terms

This operating manual should be read carefully by the competent operating and maintenance personnel.

We point out that we will not accept any liability for damage or malfunctions resulting from the non-compliance with this operating manual.

Descriptions and data given herein are subject to technical changes.

2. Safety Instructions



DANGER!

- The technical safety symbol draws your attention to important directions for operating safety. You will find it wherever the activities described are bearing risks of personal injury.
- Electric and pneumatic connections must be separated.
- Before any maintenance of the valve, the line and cleaning systems must be **depressurized** and discharged if possible.



- **Do not reach into the open valve.**

Risk of injury!

- Observe service instructions to ensure safe maintenance of the valve. The valve must only be assembled, disassembled and re-assembled by persons who have been trained in APV valves or by APV service team members. If necessary, contact your local APV representative.
- When the diaphragm is damaged, leakages drain off the leakage bore in the yoke area.

- **Attention!**

Valve design NC (normally closed): Control the actuator with air before releasing the housing screws.

- **Attention!**

Welded actuators are preloaded by spring force.



**Opening of the actuators is strictly forbidden.
Danger to life!**

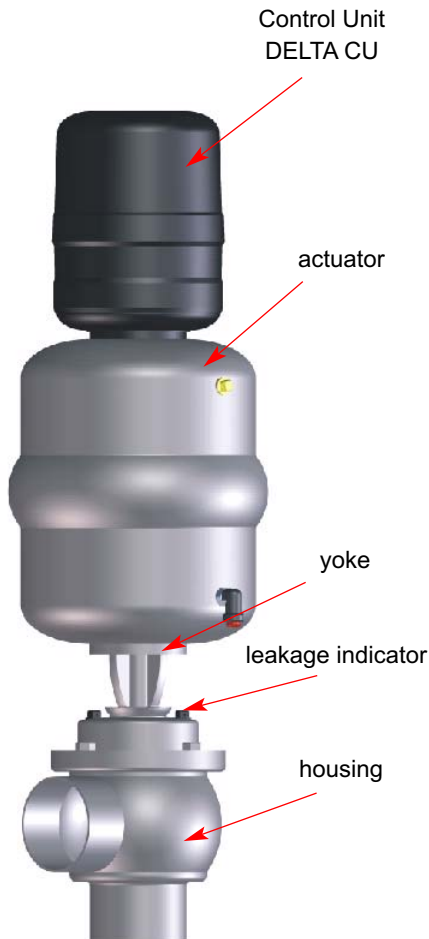
Actuators which are no longer used and / or defective must be disposed in professional manner.

Defective actuators must be returned to your APV Sales & Service company for their professional disposal and free of charge for you.

Please address to your local APV representative.

3. Mode of Operation

DELTA MS4



The diaphragm valves DELTA MS4 have been designed for use in the brewing and beverage industries, in the dairy and food industries as well as for chemical and pharmaceutical applications.

The field of application of the DELTA MS4 valve comprises the safe shut-off of pipeline sections.

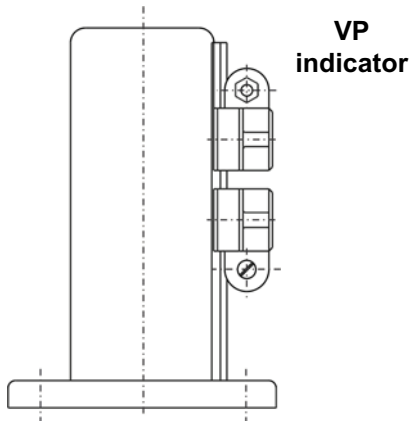
DELTA MS4 diaphragm valves offer optimum product protection in hygienic and aseptic applications.

Product safety is provided by the hermetic separation of the product chamber to the exterior (atmosphere) by means of a diaphragm with fan support.

- Operation by pneumatic actuator with air connection, reset by spring force.
- Through different assembly of the actuator, the following designs are possible:
 - NC:** actuator normally closed (NC); air-to-raise, spring-to-lower
 - NO:** actuator normally open (NO); air-to-lower, spring-to-raise
- The inner parts of the actuator are maintenance-free.
- Cleaning of the valve interior is undertaken by CIP - cleaning of the pipeline system.
- Leakages at the diaphragm are indicated in the yoke area through a leakage drain.
- For the pneumatic control of the valve, a control unit is mounted on top of the actuator.
- The yellow luminous diodes in the control unit indicate the position of the valve shaft.

4. Auxiliary Equipment

fig. 4.1



4.1 Valve position indication (fig. 4.1)

A valve position indicator can be installed direct at the actuator. Proximity switches to signal the limit position of the valve seat can be installed at the proximity switch holder (PSH) if required.

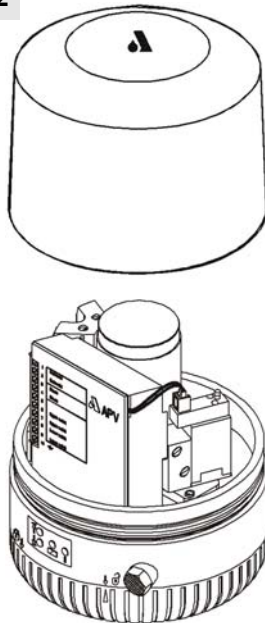
We recommend to use one of our APV standard types: operating distance: 5mm / diameter: 11mm. If the customer decides to use a valve position indicator other than APV type, we cannot take over any liability for any malfunctions.

4.2 Control Unit (fig. 4.2)

The MS4 valve can be equipped with a control unit.

The following different designs are available:

fig. 4.2



solenoid valve	
Direct Connect ref.-No.	CU31 Direct Connect 16 - 31 - 232/93
Profibus ref.-No.	CU31V 08 - 45 - 001/93
Device Net ref.-No.	CU31 Device Net 16 - 31 - 240/93
AS-interface ref.-No.	CU31 AS-interface 2.1 08 - 45 - 020/93

- For the assembly of the control unit on the MS4 valve an adapter is required.

adapter	
Designation: ref.-No.	CU2 - Adapter SW4 / SD4 / M4 08-48-415/93

4.3 Connections:

Beside the housings with weld ends, the following connections are alternatively available:

- threaded connection according to DIN 11851
- threaded connection IDF / ISS according to ISO 2853
- threaded connection RJT according to BS 4825-5
- threaded connection SMS
- threaded connection according to DS 722
- flange connection FGN1 DIN
- flange connection FGN1 Inch
- clamp connection according to DIN 32676
- clamp connection according to ISO 2852

5. Installation

- Installation has to be undertaken in such a way that fluids can drain off the valve housing and should preferably be done in vertical position.
- The valve housing can be welded direct into the pipeline (completely dismantable valve insert).
- **Attention:** Observe welding instructions.

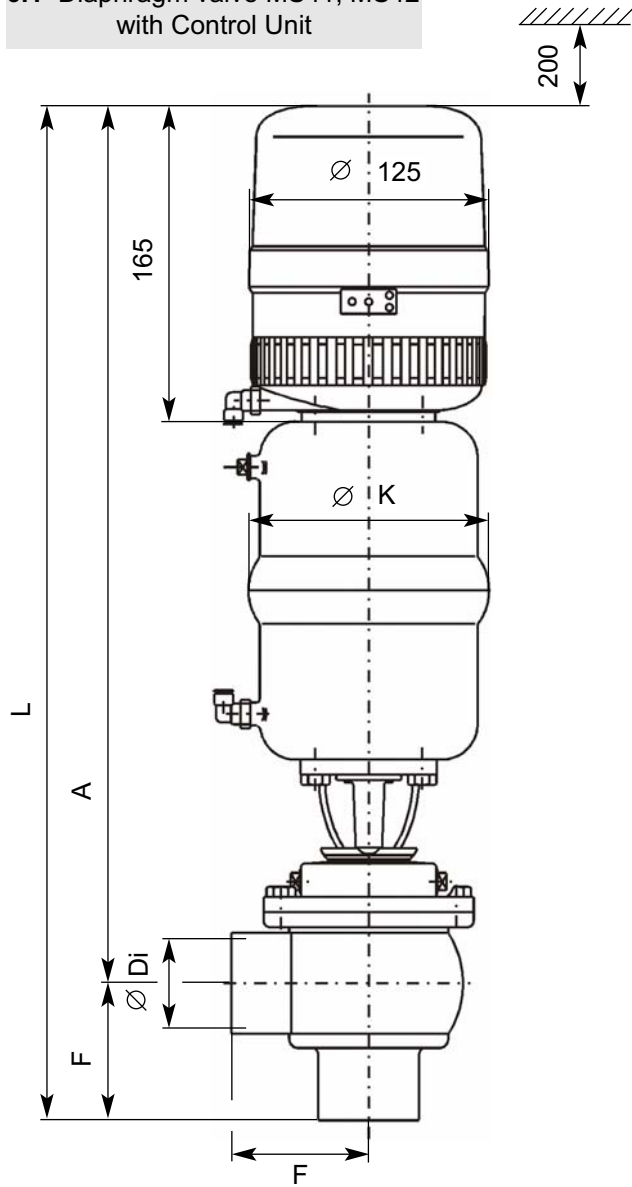
5.1 Welding Instructions

MS4

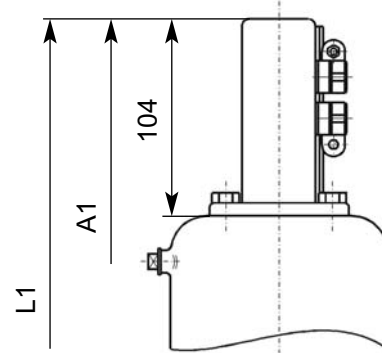
- Before welding of the valve, the valve insert must be dismantled from the housing. Careful handling to avoid damage to the parts is necessary.
- Welding should only be carried out by certified welders (EN 287-1). (seam quality EN 25817 „B”)
- The welding of the valve housings must be undertaken in such a way that the valve body is not deformed.
- The preparation of the weld seam up to 3 mm thickness must be carried out in butt manner as a square butt joint without air. (Consider shrinkage!)
- TIG orbital welding is best.
- After welding of the valve housing or of the mating flanges and after work at the pipelines, the corresponding parts of the installation or pipeline must be cleaned from welding residues and soiling. If these cleaning instructions are not observed, welding residues and dirt particles can settle in the valve and cause damage.
- Any damage resulting from the non-observance of these welding instructions is not subject to our guarantee.

6. Dimensions / Weights

6.1 Diaphragm valve MS41, MS42 with Control Unit



Diaphragm valve with valve position indication



housing variants

M41



M42

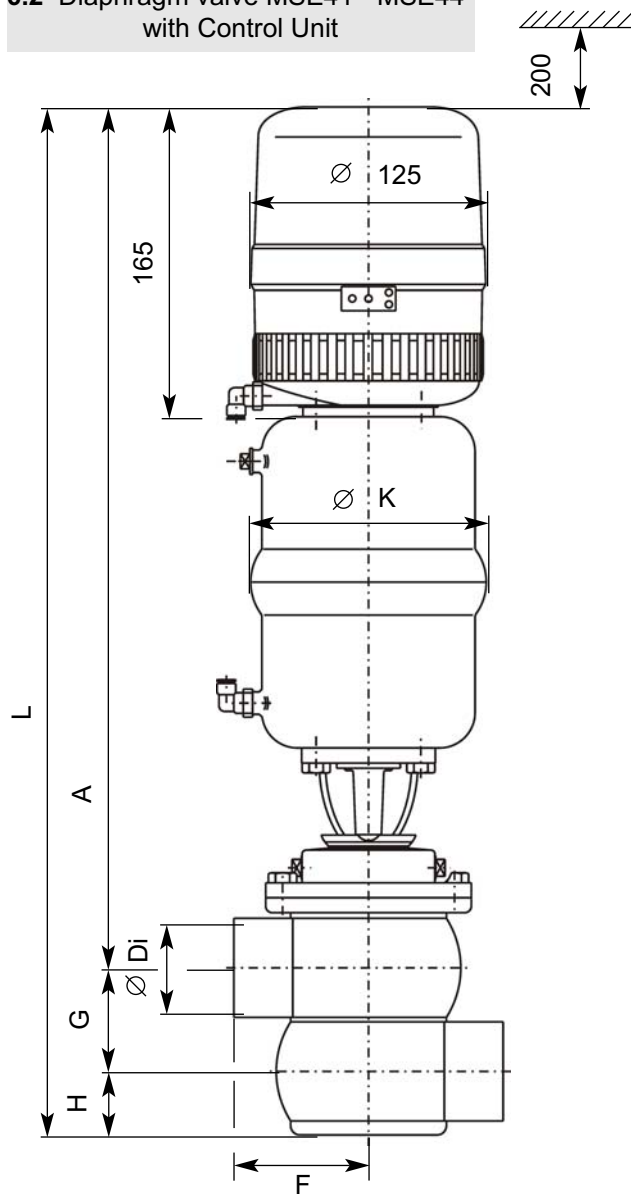


dimensions in mm

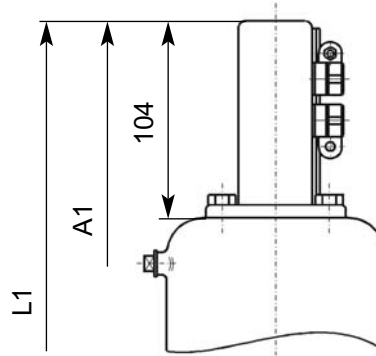
DN	A	A1	ø Di	F	ø K	L	L1	weight in kg
25	408	347	26	50	86	458	397	4,2
40	455,5	394,5	38	67	126	522,5	461,5	7,1
50	461,5	400,5	50	72	126	533,5	472,5	7,1
65	518	457	66	85	189	603	542	7,9
80	527	466	81	98	189	625	564	14,2
100	544	483	100	111	189	655	594	15,2
Inch								
1"	406	345	22,2	50	86	456	395	4,2
1,5"	454	393	34,9	67	126	521	460	7,1
2"	460	399	47,6	72	126	532	471	7,1
2,5"	515	454	60,3	85	189	600	539	7,9
3"	521	460	72,9	100	189	621	560	14,5
4"	543	482	97,6	111	189	654	593	15,2

6. Dimensions / Weights

6.2 Diaphragm valve MSE41 - MSE44 with Control Unit



Diaphragm valve with valve position indication



housing variants

ME41



ME42



ME43



ME44



dimensions in mm

DN	A	A1	Ø Di	F	G	H	Ø K	L	L1	weight in kg
25	408	347	26	50	32	19	86	459	398	4,7
40	455,5	394,5	38	67	44	28	126	527,5	466,5	7,7
50	461,5	400,5	50	72	56	34	126	551,5	490,5	7,7
65	518	457	66	85	74	42	189	634	573	8,5
80	527	466	81	98	91	49,5	189	667,5	606,5	14,8
100	544	483	100	111	110	59	189	713	652	15,9
Inch										
1"	406	345	22,2	50	28,6	17,3	86	452	391	4,7
1,5"	454	393	34,9	67	41,1	26,5	126	521,6	460,6	7,7
2"	460	399	47,6	72	53,8	32,9	126	546,7	485,7	7,7
2,5"	515	454	60,3	85	68,3	39,1	189	622,4	561,4	8,5
3"	521	460	72,9	100	80,1	45	189	646	585	14,8
4"	543	482	97,6	111	107,6	57,8	189	708,4	647,4	15,9

7. Technical Data

7.1 General

Product-wetted parts:	316 L, 1.4404
Other parts:	1.4301
Seals: standard design:	EPDM
Options:	HNBR, VMQ, FPM
Diaphragm:	TFM/PTFE 1705
Actuator:	1.4301
max. line pressure:	10 bar
max. operating temperature:	140 °C EPDM, HNBR *FPM, *VMQ
short-term load:	150 °C EPDM, HNBR *FPM, *VMQ *(no steam)
air connection (for hose) :	6 x 1mm
max. pneumatic air pressure:	8 bar
min. pneumatic air pressure:	6 bar
Leakage indicator in yoke area :	G1/8"

7.2 Specification of compressed air

compressed air quality:	quality class according to DIN/ISO 8573-1
content of solid particles:	quality class 3 max. size of solid particles per m ³ 10000 of 0,5µm <d<1,0µm 500 of 1,0µm <d<5,0µm
content of water:	quality class 4 max. dew point temperature + 3°C For installations at lower temperatures or at higher altitudes, additional measures must be considered to reduce the pressure dew point accordingly.
content of oil:	quality class 1 max. 0,01mg/m ³

(The oil applied must be compatible with Polyurethane elastomer materials.)

7. Technical Data

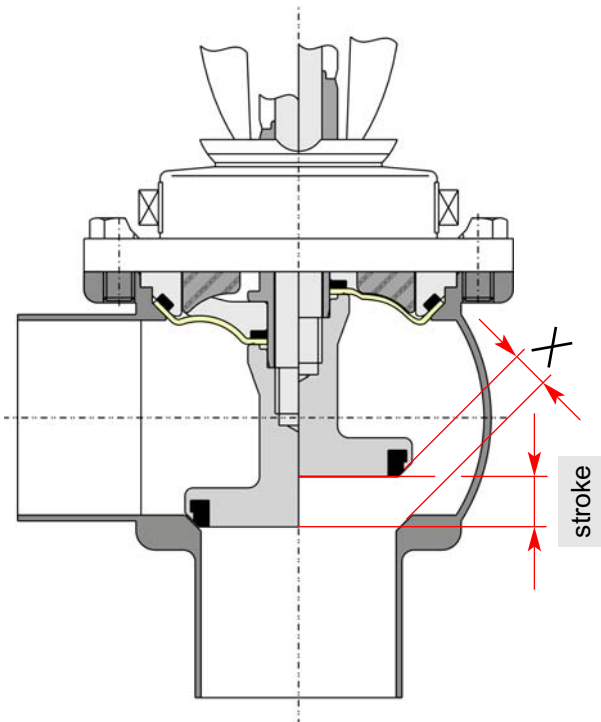
7.3

DELTA MS4 kvs - values in m³ / h

DN	Inch			
25	1"	22	22	
40	1,5"	42	38	
50	2"	73	70	
65	2,5"	130	112	
80	3"			
100	4"	342	276	

7.4

Valve stroke / Opening cross section (X)



dimensions in mm		
DN	stroke	X
25	8	5,5
40	13	10
50	13	10
65	16	13
80	22,5	19,5
100	28	25
Inch		
1"	8	5,5
1,5"	13	10
2"	13	10
2,5"	16	13
3"	17	14
4"	28	25

7. Technical Data

7.5 For valves equipped with a control unit DELTA CU, the **opening and closing times** can be increased by adjustment of the throttling screw at the solenoid valve.

closing times in sec.
air pressure 6 bar
hose length 1m and 10m.

DN	Inch	1m	10m
25	1"	1	2
	1,5"	1	2
40		3	4
50	2"	3	4
65	2,5"	3	4
80	3"	5	6
100	4"	5	6

8. Maintenance

- The **maintenance intervals** depend on the corresponding application and are to be determined by the user himself carrying out temporary checks.
- The valve must not be cleaned with products containing abrasive or polishing material. Especially the valve shaft must not, under any circumstances, be cleaned with such agents. Damage of the valve shaft can lead to leakages.
- Replacement of seals according to Service Instructions. Customer stock keeping of spare seals is recommended. For valve service we supply complete seal kits including seal grease (see spare parts lists).



Required tools:

- 1x wrench SW13
- 1x wrench SW17
- 1x wrench SW19
- 1x wrench SW30
- 1x strap wrench
- cleaning rag as well as a low solution of a suitable cleaning agent (observe safety data sheet of cleaning liquid manufacturer).

8. Maintenance

- All seals must be provided with a thin layer of grease before their installation.

Recommendation:

APV food-grade grease for EPDM, HNBR and FPM (Viton)

(0,75 kg/ tin - ref.-No. 000 70-01-019/93)

(60 g/ tube - ref.-No. 000 70-01-018/93)

APV food-grade grease for VMQ (Silicone)

(0,60kg/ tin - ref.-No. 000 70-01-017/93)

(60 g/ tube - ref.-No. 000 70-01-016/93)

- ! Do not use grease containing mineral oil for EPDM seals.
- ! Do not use grease on Silicone oil basis for VMQ seals.

- ! No matter what type of application, use only those greases being suited for the respective seal material !

Recommendation for screw retention:

Type: Loctite 243 semi-solid

(5ml - ref.-No. 00070-01-110/93)

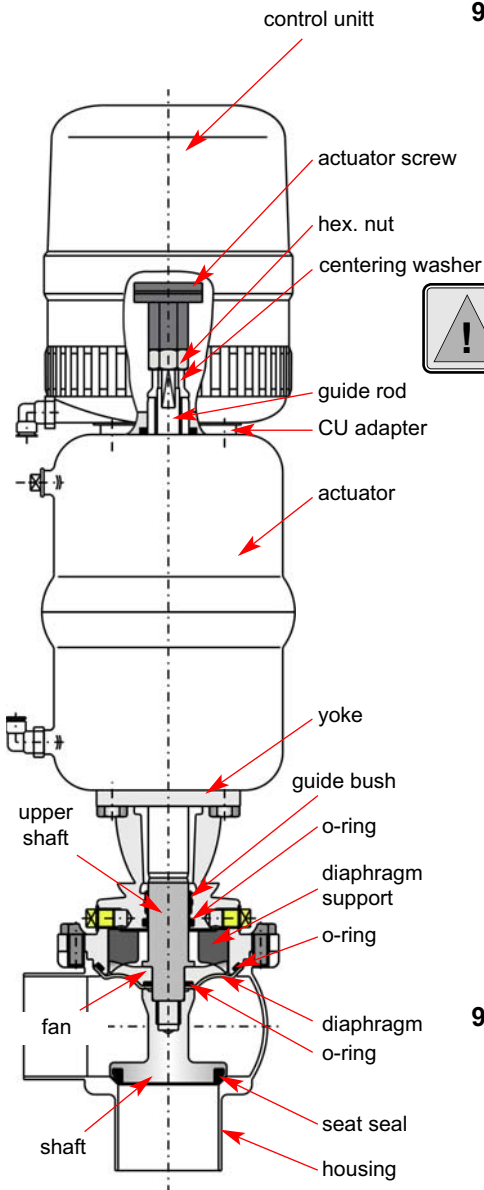
(50ml - ref.-No. 00070-01-111/93)

8.1 Assembly tool

To simplify the installation of the seat seal, the following assembly tools are available:

M4 assembly tool		
DN	Inch	reference No.
25	1"	000 51 - 13 - 110/17
40	1,5"	000 51 - 13 - 111/17
50	2"	000 51 - 13 - 112/17
65	2,5"	000 51 - 13 - 113/17
	3"	000 51 - 13 - 121/17
80		000 51 - 13 - 114/17
100	4"	000 51 - 13 - 115/17

9. Service Instructions



9.1. Dismantling from the line system DELTA MS4

The reference numbers refer to the spare parts drawings
MS4 :

	DIN design	RN 01.064.9
	Inch design	RN 01.064.9-1
3A-	Inch design	RN 01.064.9-2

1. Shut off the line pressure and discharge lines if possible.
2. **NC version: Control actuator with air.**

Do not touch movable parts!
Risk of injury.

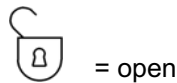


3. Remove the hex. screws (14) and lift the complete valve insert with actuator out of the housing.

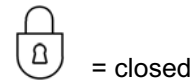
4. **NC version: Shut off compressed air and remove compressed air connection.**

5. Design with Control Unit:

Remove the control unit.
 (Turn safety ring in anticlockwise direction, see symbols on the control unit).



= open



= closed

- Design with valve position indicator:

Remove the proximity switches. Detach the indicator housing (**proximity switch holder**) from the actuator.

9.2. Dismantling of wear parts (product-wetted parts)

1. Design with control unit and valve position indication:

At first, unscrew the actuator screw. Release the hex. nut (22), while holding up the centering washer (21). Remove the centering washer.

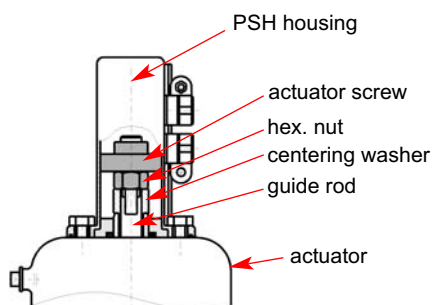
2. Extract the shaft with guide rod (3), diaphragm (5), fan (6), upper shaft (4) and diaphragm support (7) from the actuator (14). Remove the seat seal (2) and o-ring (16).

3. Remove the yoke (9) from the actuator (17).

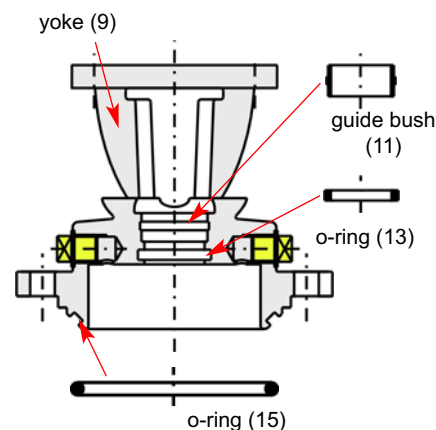
- Actuator can be maintained.
 (see 10. Service Instructions - Actuator).

4. Detach the o-rings (15, 13) and guide bush (11) from the yoke (9).

5. Clean the valve housing, yoke, actuator and shaft with a low solution of a cleaning agent. Never use cleaning agents containing abrasive or polishing material.



9. Service Instructions



9.3. Installation of seals and assembly of valve

All seals must be provided with a thin layer of grease before their installation.

1. Insert the guide bush (11) and o-ring (13) in the yoke (9). Insert the o-ring (15) in the groove of the yoke. Fasten the yoke (9) at the actuator (17).

2. Install the seat seal (2) in the lower valve shaft (3). (see Service Instructions 11.)

3. Install the o-ring (16) in the fan (6). Place diaphragm and fan on the upper shaft.

4. Wind the protective pipe over the thread of the guide rod.

5. Pass the guide rod through the upper shaft with diaphragm and fan until it stops on the lower shaft. Insert the diaphragm support into the fan.

! Toothing of fan and diaphragm support must interlock.

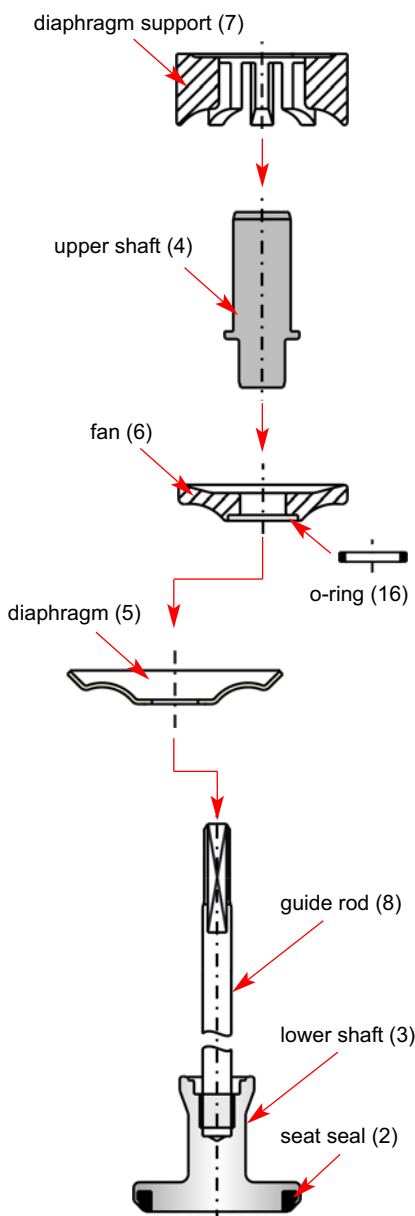
6. Insert the pre-assembled lower shaft with guide rod, diaphragm, fan, upper shaft and diaphragm support through the yoke (9) and actuator (17).

- The upper shaft must be guided through the guide bush into the yoke in **smooth-running** manner. In case of mechanical stiffness, check the right fit of the guide bush.

7. **Design with control unit and valve position indication**
Place the centering washer (21). Apply a drop of a screw locker, e.g. type Loctite, semi-solid, on the thread of the guide rod. Screw on the hex. nut (22) and fasten it with a **tightening torque of $M_d = 40 \text{ Nm}$** . Hold up the centering washer during this process.

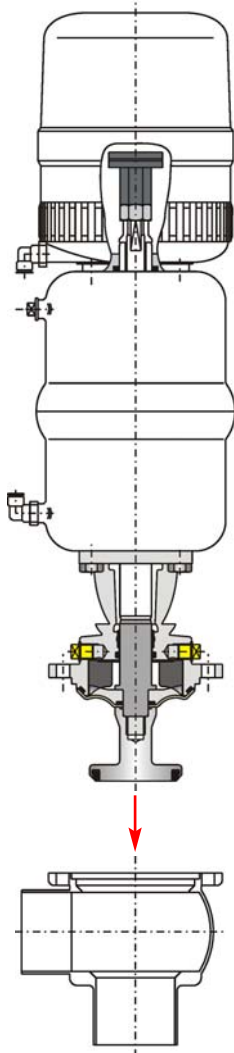
! Control Unit: Fasten the plastic actuator screw.

! Valve position indicator:
Fasten the metallic actuator screw.



9. Service Instructions

9.4. Installation of DELTA MS4 valve



1. Design with Control Unit:

Fasten the adapter on the actuator.

Place the control unit (26) on the adapter (27) and fasten it with the ring.

Design with valve position indication:

Fasten the housing of the valve position indication (24).

2. Version NC: During the assembly of the valve insert observe the following:

- **Control the actuator (version: NC) with pneumatic air min 6bar.** Carefully place the valve insert into the valve housing. The diaphragm (5) must not be damaged during the installation in the valve housing. Tighten the hex. screws (14) crosswise in the housing flange.

Do not reach for movable parts!
Risk of injury.

! Version NC: Shut off air supply.

3. Check the basic adjustment of the valve position indication.

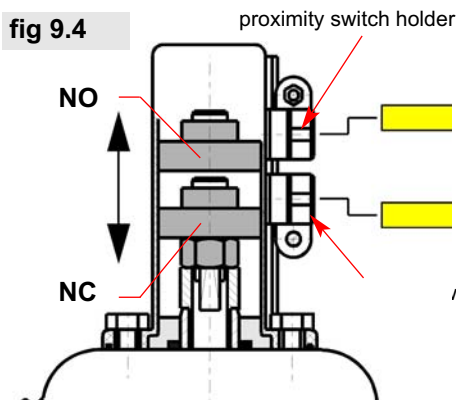
- By turning the positioning screw in the control unit, the shift points can be adjusted.

4. Design with valve position indication:

- Push in the proximity switches and fasten them.
- Readjust the proximity switches if necessary.

5. Adjustment of proximity switches: (fig. 9.4)

- Drive the actuator into a limit position.
- Drive the corresponding proximity switch into the corresponding position. For this purpose release the positioning screw and move the holder until the corresponding signal is indicated. Then, continue to slide the holder by 2 to 3 mm in order to secure the indication. Fasten the positioning screw.
- Position the actuator in the other limit position and carry out the positioning of the second proximity switch.
- Upper valve position indication: valve NO "normally open" (air-to-lower, spring-to-raise)
- Lower valve position indication: valve NC "normally closed" (air-to-raise, spring-to-lower)



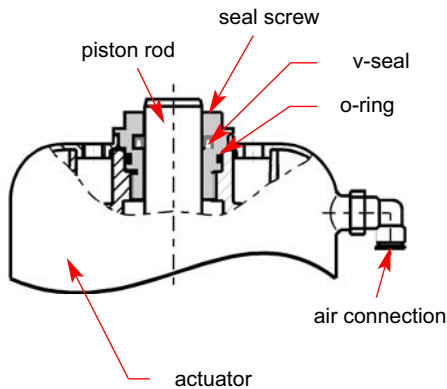
10. Service Instructions - Actuator

10.1. Maintenance of Actuator

1. Remove the air hoses from the actuator.
2. Remove the inner hexagon screws from the adapter of the control unit. - Remove the adapter.

10.2. Dismantling of seals

1. Unscrew the two seal screws with a spanner SW 30 while holding up the actuator with a strap wrench.
2. Remove o-rings and v-seals.



10.3. Installation of seals and assembly of actuator

1. Install the slightly greased o-rings and v-seals in the seal screws (**fig. 10.3**).
See to the right direction of installation of the v-seal.
2. Push the seal screws over the piston at both sides of the actuator and tighten them.
3. Fasten the adapter of the control unit and the yoke on the actuator.

Attention: Observe the position of the adapter.

Attention: Consider the required valve design NC or NO during the installation of the adapter and the yoke.

NC (FS) = normally closed
(air-to-raise, spring-to-lower)
NO (FH) = normally open
(air-to-lower, spring-to-raise)

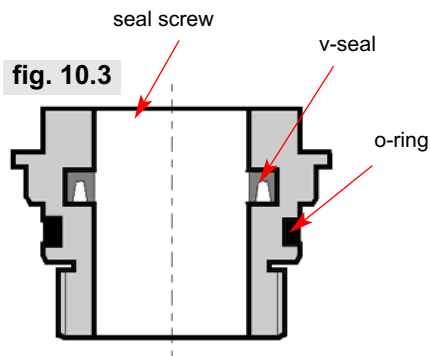
4. Fix the air hoses.

10.4. Reconstruction of valve design from normally closed (NC) to normally open (NO)

By turning the actuator by **180°** the required design NC or NO can be selected.

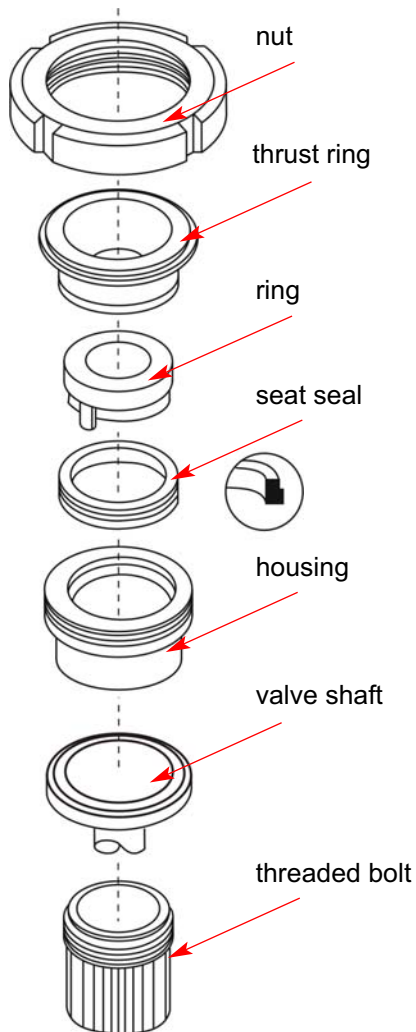
NC (FS) = normally closed
(air-to-raise, spring-to-lower)
NO (FH) = normally open
(air-to-lower, spring-to-raise)

fig. 10.3



11. Service Instructions

Attention: By means of the assembly tool the seat seal of single seat valves can be installed, only.



The assembly tool consists of:

- nut
- thrust ring
- ring with venting plug
- housing
- threaded bolt.

11.1. Installation of the seat seal in the valve shaft

1. Insert the valve shaft into the housing in such a manner that the seal groove is in the valve housing.
2. Clamp the shaft in the housing by the threaded bolt. Clamp the housing in a vice.
3. Slightly grease the seat seal with APV food-grade grease. Then pull the seal onto the ring until stop by means of the venting plug.
4. Introduce the ring with the seat seal into the housing and press it down until it stops.
5. Insert the thrust ring into the housing. Screw on the nut and tighten it until stop by means of a hook spanner.
6. Release the nut. Pull the ring and thrust ring out of the housing.
7. Take the housing out of the vice, unscrew the threaded bolts. Take the valve shaft out of the housing.

Check the correct fit of the seat seal.

12. Trouble Shooting

<i>F a i l u r e</i>	<i>R e m e d y</i>
<i>Valve closed and pressure in upper housing</i>	
Valve is untight.	Replace seat seal (2). Check line pressure (max. 10bar).
Leakage at the leakage bore in the area of the valve yoke	Check tightening torque of locknut. Replace diaphragm (5) and o-ring (16).
Leakage between housing and yoke flange	Replace o-rings (15).
<i>Actuator</i>	
Air escapes at the actuator rod.	Replace o-ring (2) at the upper part of the actuator.
Actuator does not work (air escapes permanently from the venting plug).	Replace the complete actuator.
<i>Valve position indication</i>	
No feedback.	Carry out fine adjustment.

13. Spare Parts Lists

(see annex)

The reference numbers of the spare parts for the different valve designs and sizes are included in the attached spare parts drawings with corresponding lists.

Please indicate the following data to place an order for spare parts:

- required number of parts
- reference number
- designation.

Data are subject to change.

BA MS4 000002
ID-No.: H 3 2 3 2 7 8

Translation of original manual



Rev. 0



Your local contact:



APV
Zeichenstraße 49
D-59425 Unna

Phone: +49(0) 23 03/ 108-0 Fax: +49(0) 23 03 / 108-210

For more information about our worldwide locations, approvals, certifications, and local representatives, please visit www.apv.com.

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DELTA MS4

Ersatzteillisten/Spare Parts Lists



Read and understand this manual prior to operating or servicing this product.

Weitergabe sowie Vervielfältigung dieser Unterlage, Verwertung und Mitteilung ihres Inhalts nicht gestattet, soweit nicht schriftlich zugestanden. Verstößt verpflichtet zum Schadensersatz und kann strafrechtliche Folgen haben (Paragraf 18 UWG, Paragraf 106 UrhG). Eigentum und alle Rechte, auch für Patenterteilung und Gebrauchsmusteranmeldung, vorbehalten. APV Rosista GmbH. Diese Zeichnung wurde mit CAD erstellt und darf nicht von Hand geändert werden.

02/194

Ersatzteilliste: spare parts list:		Besteht aus 4 Blatt Blatt 1	
Membranventil fan support MS4 FS-CU und VSM		Gezeichnet	15.06.07
Diaphragm valve fan support MS4 FS-CU and PSH		Geprüft	26.09.07
DN25-100		Normgepr.	
Datum	06/07	Name	Trytko
		APV Rosista GmbH D-59425 Urra Germany	
		RN	01.064.9

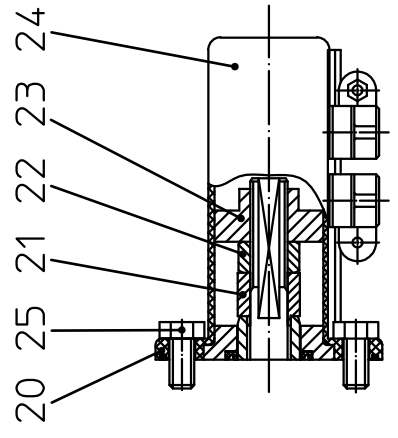
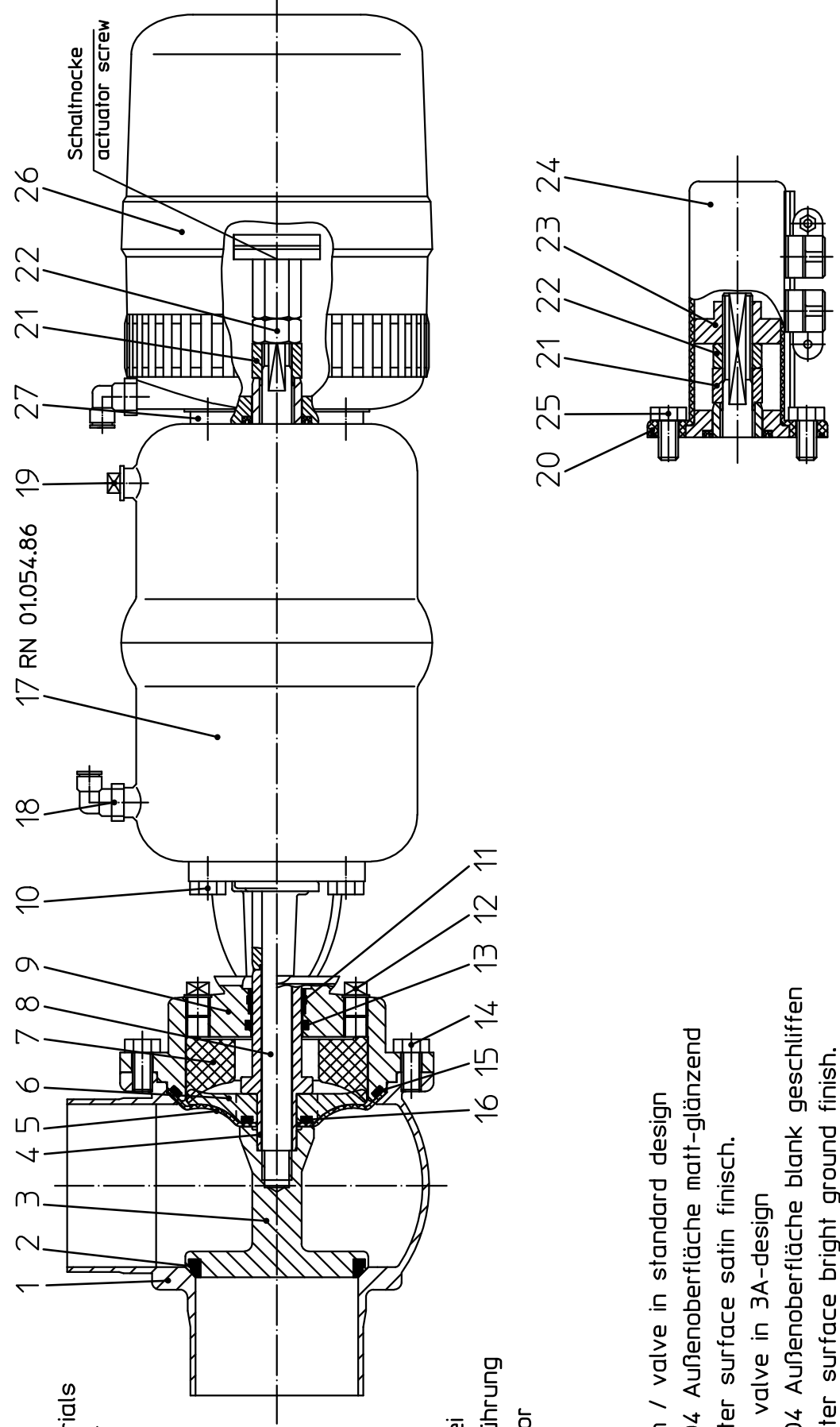
Es stehen verschiedene Dichtungswerkstoffe zur Verfügung. Bitte WS-Nr. ergänzen

The following seal materials are available (fill in last two digits of ref.-no.)

- * Dichtungswerkstoff: material seals:
 - ../13-VMQ
 - ../33-HNBR
 - ../73-FPM
 - ../93-EPDM

** Pos. 18 und 19 nur bei Steuerkopf 3A0-Ausführung item. 18 and 19 only for actuator 3A0-design

Ventil Standardversion / valve in standard design
 000-Ausführung: 1.4404 Außenoberfläche matt-glänzend
 000-design: 1.4404 outer surface satin finish.
 Ventil in 3A-Version / valve in 3A-design
 3A0-Ausführung: 1.4404 Außenoberfläche blank geschliffen
 3A0-design: 1.4404 outer surface bright ground finish.



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Ersatzteilliste: spare parts list:
 Membranventil fan support MS4 FS-CU und VSM
 Diaphragm valve fan support MS4 FS-CU and PSH
 DN25-100

Blatt 2



APV Rosista GmbH
 D-58425 Urrna
 Germany

Datum 06/07
 Name Trytko

Gezeichnet 15.06.07
 Geprüft 26.09.07
 Normgepr.

Datum 15.06.07
 Name Trytko

RN 01.064.9

Pos. item	Benennung description	DN								
		25	40	50	65	80	100	125	150	
		WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	
1	Gehäuse M41 1+2S Housing	000 39-41-295/47	000 39-41-395/47	000 39-41-445/47	000 39-41-495/47	000 39-41-545/47	000 39-41-645/47			
1	Gehäuse M42 1+2+3S Housing	000 39-42-295/47	000 39-42-395/47	000 39-42-445/47	000 39-42-495/47	000 39-42-545/47	000 39-42-645/47			
1	Gehäuse M41 1+2S Housing	3A0 39-41-295/43	3A0 39-41-395/43	3A0 39-41-445/43	3A0 39-41-495/43	3A0 39-41-545/43	3A0 39-41-645/43			
1	Gehäuse M42 1+2+3S Housing	3A0 39-42-295/43	3A0 39-42-395/43	3A0 39-42-445/43	3A0 39-42-495/43	3A0 39-42-545/43	3A0 39-42-645/43			
2	Tellerdichtung Seat seal	58-33-293/	58-33-393/	58-33-443/	58-33-493/	58-33-543/	58-33-643/			
3	Schaft unten Lower valve shaft	000 39-22-295/42	000 39-22-395/42	000 39-22-445/42	000 39-22-495/42	000 39-22-545/42	000 39-22-645/42			
3	Schaft unten Lower valve shaft	3A0 39-22-295/43	3A0 39-22-395/43	3A0 39-22-445/43	3A0 39-22-495/43	3A0 39-22-545/43	3A0 39-22-645/43			
4	Schaft oben Upper valve shaft	39-22-070/12	39-22-071/12	=	39-22-072/12	39-22-073/12	39-22-074/12			
5	Membrane Diaphragm	58-23-050/23	58-23-051/23	=	58-23-052/23	58-23-053/23	58-23-054/23			
6	Stern Star	08-48-520/12	08-48-521/12	=	08-48-522/12	08-48-523/12	08-48-524/12			
7	Membranunterstützung Fan support	08-48-510/93	08-48-511/93	=	08-48-512/93	08-48-513/93	08-48-514/93			
8	Zugstange Guide rod	39-23-080/12	39-23-081/12	=	39-23-083/12	=	39-23-130/12			
9	Laterne Yoke	000 39-40-040/47	000 39-40-041/47	=	000 39-40-042/47	000 39-40-043/47	000 39-40-044/47			
9	Laterne Yoke	3A0 39-40-040/43	3A0 39-40-041/43	=	3A0 39-40-042/43	3A0 39-40-043/43	3A0 39-40-044/43			
10	Skt. Schraube Hex. screw	DIN EN 24017 - M8x16 - A2-70								
11	Führungsbuchse Bushing	000 08-01-177/23	000 08-01-178/23	=	=	=	=			
11	Führungsbuchse Bushing	3A0 08-01-177/23	3A0 08-01-178/23	=	=	=	=			
12	Entlüftungsstopfen Venting plug	08-60-005/94	=	=	=	=	=			
13	O-Ring O-ring	15,3-2,4	20,2-3	=	=	=	=			
13	O-Ring O-ring	58-06-052/64	58-06-078/64	=	=	=	=			
14	Skt. Schraube Hex. screw	4x DIN EN 24017 -M6x12-A2-70	4x DIN EN 24017 -M8x16-A2-70	4x DIN EN 24017 -M8x16-A2-70	4x DIN EN 24017 -M8x16-A2-70	8x DIN EN 24017 -M10x16-A2-70	8x DIN EN 24017 -M10x16-A2-70			

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Ersatzteilliste: spare parts list:

Membranventil fan support MS4 FS-CU und VSM

Diaphragm valve fan support MS4 FS-CU and PSH

DN25-100

Blatt 3

Datum 06/07 Name Trytko

Gezeichnet 15.06.07 Name Trytko

Geprüft 26.09.07 Name Schulz

Normgepr.

RN 01.064.9

APV Rosista GmbH
D-58425 Urra
Germany

Pos. item	Benennung description	25		40		50		65		80		100		125		150	
		WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.
15	O-Ring	35-25	60-3	=	=	=	=	76-3,5	100-3,5	120-3,5							
	O-ring	58-06-154/64	58-06-277/64					58-06-347/64	58-06-491/64	58-06-580/64							
16	O-Ring	11-2,5	18-3	=	=	=	=	22-3,5	24-3,5	31,1-3,5							
	O-ring	58-06-038/64	58-06-067/64					58-06-083/64	58-06-098/64	58-06-140/64							
17	Steuerkopf Actuator	074	0110	=	=	=	=	0165	000 15-32-052/17	=							
	Ausf. matt-gl. exec. satin fin.	000 15-32-050/17	000 15-32-051/17					0165	3A0 15-32-061/13	=							
18	Steuerkopf Actuator	074	0110	=	=	=	=	0165	3A0 15-32-060/13	=							
	Ausf. 3A-blank exec. 3A-bright fin.	3A0 15-32-059/13	3A0 15-32-060/13					0165	3A0 15-32-061/13	=							
19	W-Verschraubung Entlüftungstopfen	08-60-811/93	=	=	=	=	=	=	=	=							
	schwenkbar G1/8" 1/4"OD	**	**														
20	Entlüftungstopfen Venting plug	08-60-005/93	=	=	=	=	=	=	=	=							
	G1/8	**	**														
21	O-Ring	OR 66x2 NBR 70-75-Shore A															
22	Zentrierscheibe Centering nut	15-28-940/12	=	=	=	=	=	=	=	=							
	Skt. Mutter	DIN EN ISO 10511-M12-A2															
23	Schaltlocke Operating cam	08-52-290/97	08-52-291/97	=	=	=	=	=	=	=							
24	VSM Gehäuse-SW4 Proximity switch holder housing SW4	15-33-932/93	=	=	=	=	=	=	=	=							
25	Skt. Schraube Hex. screw	DIN EN 24017-M8x16-A2-70															
26	Control-Unit Control-Unit	16-31-232/93	=	=	=	=	=	=	=	=							
27	CU-Adapter CU-adapter	08-48-415/93	=	=	=	=	=	=	=	=							

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Ersatzteilliste: spare parts list:
 Membranventil fan support MS4 FS-CU und VSM
 Diaphragm valve fan support MS4 FS-CU and PSH
 DN25-100

Blatt 4

Datum	06/07
Name	Trytko

Gezeichnet	15.06.07	Name	Trytko
Geprüft	26.09.07		
Normgepr.			

RN 01.064.9



APV Rosista GmbH
 D-58425 Urra
 Germany

Pos. item	Benennung description	25	40	50	65	80	100	125	150
		WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.
	Dichtungssatz Standardausführung / seal kit standard design								
	Pos. 2, 5, 11, 13, 15, 16, 22 nur im kompletten Dichtungssatz erhältlich Item. 2, 5, 11, 13, 15, 16, 22 available es complete seal kits only								
1	Dichtungssatz TFM/FPM Seal kit	58-36-780/00	58-36-781/00	58-36-782/00	58-36-783/00	58-36-784/00	58-36-785/00		
1	Dichtungssatz TFM/EPDM Seal kit	58-36-780/01	58-36-781/01	58-36-782/01	58-36-783/01	58-36-784/01	58-36-785/01		
1	Dichtungssatz TFM/VMQ Seal kit	58-36-780/02	58-36-781/02	58-36-782/02	58-36-783/02	58-36-784/02	58-36-785/02		
1	Dichtungssatz TFM/HNBR Seal kit	58-36-780/06	58-36-781/06	58-36-782/06	58-36-783/06	58-36-784/06	58-36-785/06		
	Dichtungssatz Ausführung -3A / seal kit design -3A								
	Pos. 2, 5, 11, 13, 15, 16, 22 nur im kompletten Dichtungssatz erhältlich Item. 2, 5, 11, 13, 15, 16, 22 available es complete seal kits only								
1	Dichtungssatz TFM/FPM-3A Seal kit	3A0 58-36-780/00	3A0 58-36-781/00	3A0 58-36-782/00	3A0 58-36-783/00	3A0 58-36-784/00	3A0 58-36-785/00		
1	Dichtungssatz TFM/EPDM-3A Seal kit	3A0 58-36-780/01	3A0 58-36-781/01	3A0 58-36-782/01	3A0 58-36-783/01	3A0 58-36-784/01	3A0 58-36-785/01		
1	Dichtungssatz TFM/VMQ-3A Seal kit	3A0 58-36-780/02	3A0 58-36-781/02	3A0 58-36-782/02	3A0 58-36-783/02	3A0 58-36-784/02	3A0 58-36-785/02		
1	Dichtungssatz TFM/HNBR-3A Seal kit	3A0 58-36-780/06	3A0 58-36-781/06	3A0 58-36-782/06	3A0 58-36-783/06	3A0 58-36-784/06	3A0 58-36-785/06		

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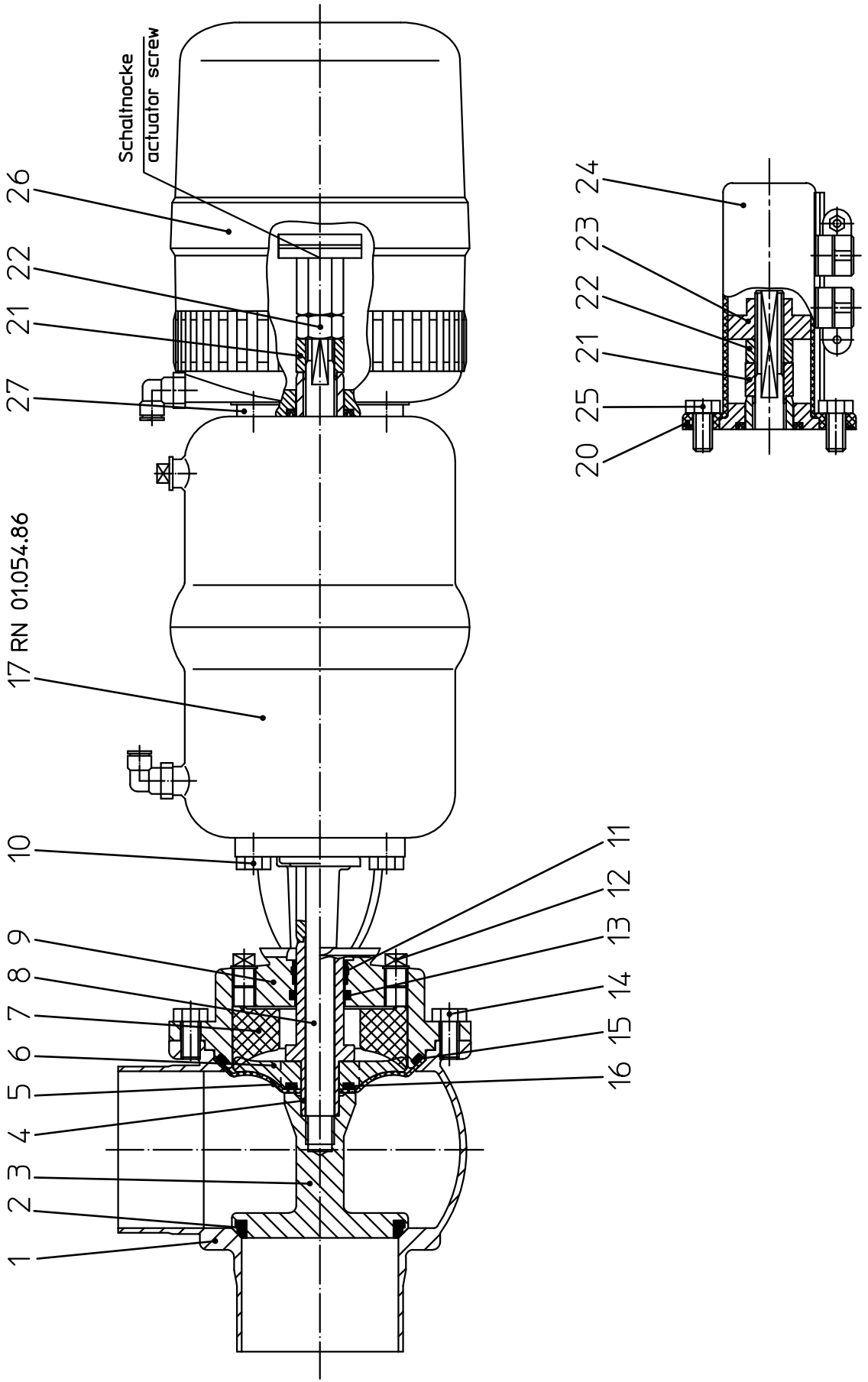
02/194

Ersatzteilliste: spare parts list:
Membranventil fan support MS4, MSE4 FS-CU und VSM
Diaphragm valve fan support MS4, MSE4 FS-CU and PSH
 1-4 Zoll / inch

Besteht aus		4	Blatt	1	Blatt	1
Gezeichnet	28.06.07	Trytko	Datum	28.06.07	Trytko	Name
Geprüft	26.09.08	Schulz	Geprüft	26.09.08	Schulz	Name
Normgepr.			Normgepr.			
Datum	06/07	06/08	Datum			
Name	Trytko	Trytko	Name			
RN 01.064.9-1			RN 01.054.86			

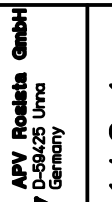
Werkstoffvarianten für Sitzdichtung.
 Bitte WS-Nr. ergänzen.
 Selection for seat seals materials.
 Fill in last two digits of ref.-no.

- * ../13-VMQ
- ../33-HNBR
- ../73-FPM
- ../93-EPDM



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Ersatzteilliste: spare parts list:		Blatt <u>2</u>		Gezeichnet		Name	
				28.06.07		Trytko	
Membranventil fan support MS4, MSE4 FS-CU und VSM Diaphragm valve fan support MS4, MSE4 FS-CU and PSH 1-4 Zoll / inch		Geprüft		Name		WS-Nr. ref.-no.	
		29.09.07		Schulz		WS-Nr. ref.-no.	
		Normgepr.				RN 01.064.9-1	
		Datum		Name			
		06/07		Trytko			
		06/08		Trytko			



APV Rosista GmbH
D-58425 Uрма
Germany

Pos. item	Benennung description	1"		1.5"		2"		2.5"		3"		4"		WS-Nr. ref.-no.
		WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.		
1	Gehäuse housing	39-41-320/47	39-41-420/47	39-41-420/47	39-41-470/47	39-41-520/47	39-41-570/47	39-41-670/47						WS-Nr. ref.-no.
1	Gehäuse housing	39-42-320/47	39-42-420/47	39-42-470/47	39-42-520/47	39-42-570/47	39-42-670/47							WS-Nr. ref.-no.
1	Gehäuse housing	39-45-320/47	39-45-420/47	39-45-470/47	39-45-520/47	39-45-570/47	39-45-670/47							WS-Nr. ref.-no.
1	Gehäuse housing	39-46-320/47	39-46-420/47	39-46-470/47	39-46-520/47	39-46-570/47	39-46-670/47							WS-Nr. ref.-no.
1	Gehäuse housing	39-47-320/47	39-47-420/47	39-47-470/47	39-47-520/47	39-47-570/47	39-47-670/47							WS-Nr. ref.-no.
1	Gehäuse housing	39-48-320/47	39-48-420/47	39-48-470/47	39-48-520/47	39-48-570/47	39-48-670/47							WS-Nr. ref.-no.
2	Tellerdichtung seat seal	58-33-293/	58-33-393/	58-33-443/	58-33-493/	58-33-568/	58-33-643/							WS-Nr. ref.-no.
3	Schaft unten lower valve shaft	39-22-320/42	39-22-420/42	39-22-470/42	39-22-520/42	39-22-570/42	39-22-670/42							WS-Nr. ref.-no.
4	Schaft oben upper valve shaft	39-22-070/12	39-22-071/12	=	39-22-072/12	=	39-22-074/12							WS-Nr. ref.-no.
5	Membrane diaphragm	58-23-050/23	58-23-051/23	=	58-23-052/23	=	58-23-054/23							WS-Nr. ref.-no.
6	Stern star	08-48-520/12	08-48-521/12	=	08-48-522/12	=	08-48-524/12							WS-Nr. ref.-no.
7	Membranunterstützung fan support	08-48-510/93	08-48-511/93	=	08-48-512/93	=	08-48-514/93							WS-Nr. ref.-no.
8	Zugstange guide rod	39-23-080/12	39-23-081/12	=	39-23-083/12	=	39-23-130/12							WS-Nr. ref.-no.
9	Laterne yoke	39-40-040/47	39-40-041/47	=	39-40-042/47	39-40-046/47	39-40-044/47							WS-Nr. ref.-no.
10	Skt. Schraube hex. screw	DIN EN 24017-M8x16-A2-70												
11	Führungsbuchse bushing	08-01-177/23	08-01-178/23	=	=	=	=							WS-Nr. ref.-no.
12	Entlüftungsstopfen venting plug	08-60-005/94	=	=	=	=	=							WS-Nr. ref.-no.
13	O-Ring	15,3-2,4	20,2-3	=	=	=	=							WS-Nr. ref.-no.
14	O-Ring	58-06-052/64	58-06-078/64	4x	4x	4x	4x							WS-Nr. ref.-no.
14	Skt. Schraube hex. screw	4x DIN EN 24017 -M6x12-A2-70	DIN EN 24017 -M8x16-A2-70	4x	4x	4x	4x							WS-Nr. ref.-no.
15	O-Ring	35-2,5	60-3	=	=	=	=							WS-Nr. ref.-no.
15	O-Ring	58-06-154/64	58-06-277/64	=	76-3,5	58-06-347/64	58-06-580/64							WS-Nr. ref.-no.

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Ersatzteilliste: spare parts list:

Steuerkopf SW4

Actuator SW4

Besteht aus 1 Blatt 1 Blatt

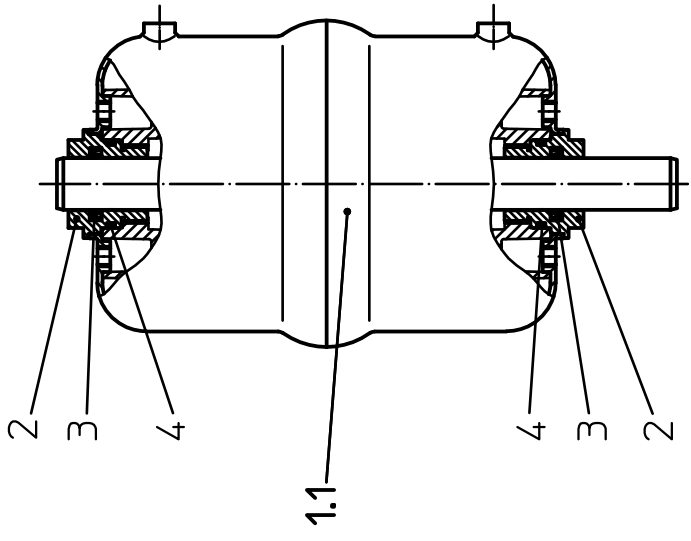
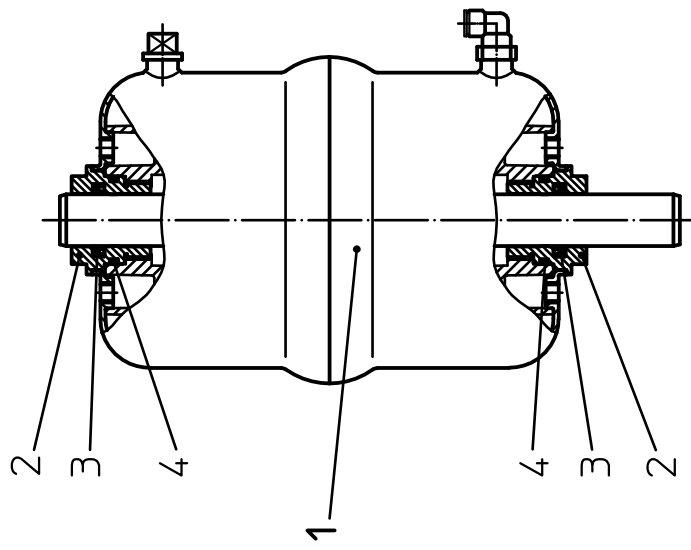
Datum	1/98	12/03	01/06	06/08
Name	Trytko	Trytko	Trytko	Trytko

Gezeichnet	15.1.98	Name	Trytko
Geprüft	15.1.98		Spliethoff
Normgepr.	19.1.98		Pümper



APV Rosista GmbH
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Germany

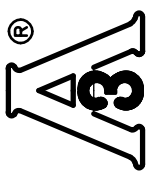
RN 01.054.86



Pos. item	Quantität Menge	Benennung description	Ø74 WS-Nr. ref.-no.	Ø110 WS-Nr. ref.-no.	Ø165 WS-Nr. ref.-no.
1		Steuerkopf kpl Feder/Luft Ausf. matt-gl. design satin fin.	15-32-050/17	15-32-051/17	15-32-052/17
		Actuator complete spring/air Ausf. matt-gl. design satin fin.	15-32-085/17	15-32-086/17	15-32-087/17
1.1		Steuerkopf kpl Feder/Luft Ausf. 3A-blank design 3A-bright fin.	3A0 15-32-059/13	3A0 15-32-060/13	3A0 15-32-061/13
		Actuator complete spring/air Ausf. 3A-blank design 3A-bright fin.	3A0 15-32-057/13	3A0 15-32-065/13	3A0 15-32-066/13
2	2	Dichtungsschraube Seal screw	15-28-840/93	=	=
3	2	V-Dichtung 20x28x4	58-32-010/83	=	=
4	2	O-Ring 29-2.5	58-06-124/83	=	=

Weitergabe sowie Vervielfältigung dieser Unterlage, Verwertung und Mitteilung ihres Inhalts nicht gestattet, soweit nicht schriftlich zugestanden. Verstoß verpflichtet zum Schadensersatz und kann strafrechtliche Folgen haben (Paragraf 18 UWG, Paragraf 106 UrhG). Eigentum und alle Rechte, auch für Patenterteilung und Gebrauchsmusterantragung, vorbehalten. APV Rosista GmbH. Diese Zeichnung wurde mit CAD erstellt und darf nicht von Hand geändert werden.

02/194



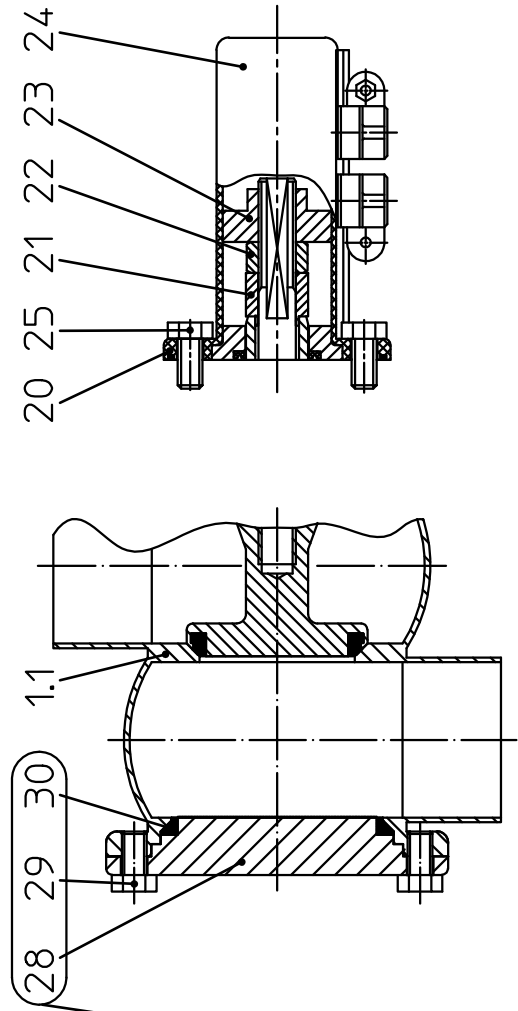
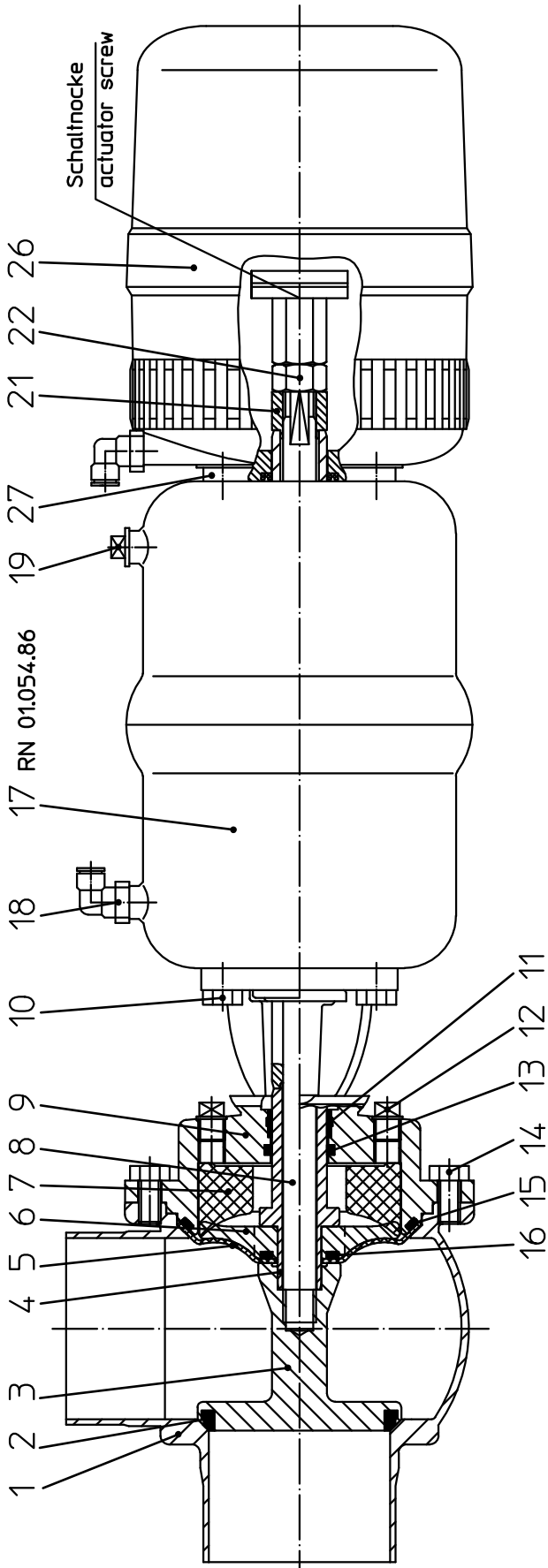
Ersatzteilliste: spare parts list:
Membranventil fan support
MS4, MSE4 FS-CU und VSM
Diaphragm valve fan support MS4,
MSE4 FS-CU and PSH 1-4 Zoll/inch

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 D-58425 Urra
 Germany

Gezeichnet	02.06.08	Trytko
Geprüft	19.06.08	Schulz
Normgepr.		

Besteht aus	4	Blatt	1	Blatt	
Datum	06/08	Name	Trytko		

RN 01.064.9-2	
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nur für Nennweiten
 only for sizes
 2.5", 3", 4"

Werkstoffvarianten
 für Sitzdichtung.
 Bitte WS-Nr. ergänzen.
 Selection for seat
 seal materials.
 Fill in last two digits
 of ref.-no.

- * ../13-VMQ
- ../33-HNBR
- ../73-FPM
- ../93-EPDM

- ** Metalloberfläche-außen:
 outer metal surfaces:
 ../43 1.4404- blank geschliffen
 1.4404- bright ground finish.
 ../47 1.4404- matt-glänzend
 1.4404- satin finish


*** Pos. 18 und 19 nur bei Steuerkopf 3A-Ausführung (blank geschliffen)
 item. 18 and 19 only for actuator 3A-design (bright ground finish)

Weitergabe sowie Vervielfältigung dieser Unterlage, Verwertung und Mitteilung ihres Inhalts nicht gestattet, soweit nicht schriftlich zugestanden. Verstößt verpflichtet zum Schadensersatz und kann strafrechtliche Folgen haben (Paragraf 18 UWG, Paragraf 106 UrhG). Eigentum und alle Rechte, auch für Patenterteilung und Gebrauchsmustererlangung, vorbehalten. APV Rosista GmbH. Diese Zeichnung wurde mit CAD erstellt und darf nicht von Hand geändert werden.

Ersatzteilliste: spare parts list:

Membranventil fan support MS4, MSE4 FS-CU und VSM

Diaphragm valve fan support MS4, MSE4 FS-CU and PSH 1-4 Zoll/inch



APV Rosista GmbH
D-58425 Urra
Germany

Blatt 4

Datum	06/08	Name	Trytko
Gezeichnet	02.06.08	Name	Trytko
Geprüft			
Normgepr.			

Pos. item	Benennung description	1"				1.5"				2"				2.5"				3"				4"			
		WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.	WS-Nr. ref.-no.			
	Dichtungssatz MS4 Ausführung -3A / seal kit MS4 design -3A																								
	Pos. 2, 5, 11, 13, 15, 16, 22 nur im kompletten Dichtungssatz erhältlich item. 2, 5, 11, 13, 15, 16, 22 available es complete seal kits only																								
1	Dichtungssatz TFM/FPM-3A seal kit	3A0 58-36-780/00	3A0 58-36-780/01	3A0 58-36-781/00	3A0 58-36-781/01	3A0 58-36-782/00	3A0 58-36-782/01	3A0 58-36-783/00	3A0 58-36-783/01	3A0 58-36-786/00	3A0 58-36-786/01	3A0 58-36-785/00	3A0 58-36-785/01												
1	Dichtungssatz TFM/EPDM-3A seal kit	3A0 58-36-780/01	3A0 58-36-781/01	3A0 58-36-782/01	3A0 58-36-782/02	3A0 58-36-783/01	3A0 58-36-783/02	3A0 58-36-786/01	3A0 58-36-786/02	3A0 58-36-785/01	3A0 58-36-785/02														
1	Dichtungssatz TFM/VMQ-3A seal kit	3A0 58-36-780/02	3A0 58-36-781/02	3A0 58-36-782/02	3A0 58-36-782/03	3A0 58-36-783/02	3A0 58-36-783/03	3A0 58-36-786/02	3A0 58-36-786/03	3A0 58-36-785/02	3A0 58-36-785/03														
1	Dichtungssatz TFM/HNBR-3A seal kit	3A0 58-36-780/06	3A0 58-36-781/06	3A0 58-36-782/06	3A0 58-36-782/07	3A0 58-36-783/06	3A0 58-36-783/07	3A0 58-36-786/06	3A0 58-36-786/07	3A0 58-36-785/06	3A0 58-36-785/07														
	Dichtungssatz MSE4 Ausführung -3A / seal kit MSE4 design -3A																								
	Pos. 2, 5, 11, 13, 15, 16, 22, 30 nur im kompletten Dichtungssatz erhältlich item. 2, 5, 11, 13, 15, 16, 22, 30 available es complete seal kits only																								
1	Dichtungssatz TFM/FPM-3A seal kit	3A0 58-36-780/00	3A0 58-36-781/00	3A0 58-36-782/00	3A0 58-36-782/01	3A0 58-36-843/00	3A0 58-36-843/01	3A0 58-36-846/00	3A0 58-36-846/01	3A0 58-36-845/00	3A0 58-36-845/01														
1	Dichtungssatz TFM/EPDM-3A seal kit	3A0 58-36-780/01	3A0 58-36-781/01	3A0 58-36-782/01	3A0 58-36-782/02	3A0 58-36-843/01	3A0 58-36-843/02	3A0 58-36-846/01	3A0 58-36-846/02	3A0 58-36-845/01	3A0 58-36-845/02														
1	Dichtungssatz TFM/VMQ-3A seal kit	3A0 58-36-780/02	3A0 58-36-781/02	3A0 58-36-782/02	3A0 58-36-782/03	3A0 58-36-843/02	3A0 58-36-843/03	3A0 58-36-846/02	3A0 58-36-846/03	3A0 58-36-845/02	3A0 58-36-845/03														
1	Dichtungssatz TFM/HNBR-3A seal kit	3A0 58-36-780/06	3A0 58-36-781/06	3A0 58-36-782/06	3A0 58-36-782/07	3A0 58-36-843/06	3A0 58-36-843/07	3A0 58-36-846/06	3A0 58-36-846/07	3A0 58-36-845/06	3A0 58-36-845/07														